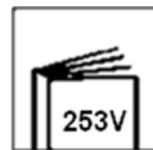




# HP WET ON WET PRIMER

1.841.8001 - 8004 - 8006

## HP WET ON WET PRIMERS WHITE (8001) - GREY (8004) - DARK GREY (8006)



**HP Wet on Wet Primers** are fast drying 2K Acrylic primers, designed for use under AQUAMAX® and UHS Duralit Extra, to give excellent appearance and adhesion over a wide range of substrates. As Wet on Wet primers, they provide a very fast repair process, particularly for new panel work. This primer is available in 3 colours; 8001 - White, 8004 - Grey and 8006 - Dark Grey. They can be mixed to give a range of MultiGrey colours. This allows a significant saving in time and materials.

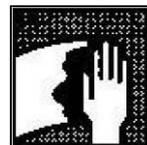
**HP Wet on Wet primers** reduce total working times in all drying systems (air, low bake, infra-red) and in every application process.

## SUBSTRATES

**HP Wet on Wet Primers** should only be applied over: -  
 Original finishes in sound condition, after sanding. Good preparation is essential in order to obtain the best results with these primers.  
 Etch primed Aluminium and Steel.  
 New panels in good quality electrocoat, after lightly sanding with Scotch-Brite and cleaning.  
 Can be used directly over properly prepared rigid plastic substrates.

## PREPARATION

Clean the surface with water (preferably warm) and detergent. Clean using *Aquamax* Precleaner prior to painting. Bare metal areas may be degreased using antisolicone Degreaser 3600.



|                        | VOLUME                 | WEIGHT |
|------------------------|------------------------|--------|
| HP WET ON WET PRIMER   | 1000                   | 1000   |
| HARDENER               | 250                    | 161    |
| THINNER                | 300                    | 188    |
| VISCOSITY - DIN4, 20°C | 16 - 18"               |        |
| POT LIFE               | 30 - 45 minutes @ 20°C |        |



## HARDENERS - THINNERS

|           |      |             |                                    |  |
|-----------|------|-------------|------------------------------------|--|
| HARDENERS | 4000 | Slow        | For repairs above 25°C.            |  |
|           | 6000 | Rapid       | For repairs between 18°C and 25°C. |  |
|           | 8000 | Extra rapid | For repairs up to 18°C.            |  |
| THINNERS  | 2520 | 4320        | Slow                               | All repairs over 25°C.<br>Repairs between 18°C and 25°C. |
|           | 2510 | 4310        | Normal                             |  |



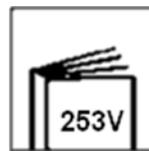
# HP WET ON WET PRIMER

1.841.8001 - 8004 - 8006

## APPLICATION

### CYCLE

|                          |   |
|--------------------------|---|
| Equipment                | <i>Conventional or Compliant Sprayguns</i>      |
| Fluid Tip (mm)           | 1.4 - 1.6                                       |
| Spray-Gun pressure (bar) | 2 bar - or as per manufacturers recommendations |
| Number of coats          | 1 full coat or 1 double coat                    |
| Suggested thickness      | 25 - 35 microns                                 |
| Maximum thickness        | 35 microns                                      |



## DRYING

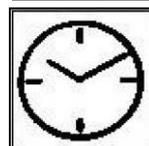
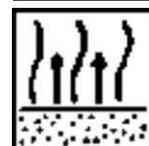
### AIR DRY

|                                   |                 |
|-----------------------------------|-----------------|
| Interval between coats            | None            |
| Flash-off before applying topcoat | 15 - 20 minutes |

Ready for sanding (at 25 microns, 20° C.)      Light de-nibbing can be carried out after 20 minutes

### Important:

Make sure that **HP Wet on Wet primer** is completely flashed off before overcoating so as to avoid possible absorption and shrinkage.



## OVERCOATABILITY

**HP Wet on Wet Primer** can be directly overcoated with either Aquamax or UHS Duralit Extra

## TECHNICAL DATA

|                      |   |
|----------------------|---|
| Pack size            | 1 and 3 Ltr                                 |
| Storage              | In a cool place away from heat source.      |
| Theoretical coverage | 5.8 sqm/l mixed ready for use at 25 microns |

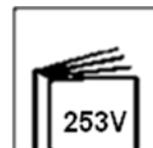




# HP WET ON WET PRIMER

1.841.8001 - 8004 - 8006

## MULTIGREY RATIOS



|                | M1  | M3 | M4  | M5 | M6  |
|----------------|-----|----|-----|----|-----|
| 8001 White     | 100 | 80 | --  | -- | --  |
| 8004 Grey      | --  | 20 | 100 | 64 | --  |
| 8006 Dark Grey | --  | -- | --  | 36 | 100 |

**N.B. Mixing ratios are expressed as weight percentages.**

This mixture should then be activated and thinned in the normal way before spraying.

## VOC INFORMATION

The EU limit value for this product (product category: IIB.c) in ready to use form is max. 540g/litre of VOC.

The VOC content of this product in ready to use form is max. 540g/litre.

Depending on the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU directive code.

## SAFETY AND HANDLING



**These products are for professional use only** and are not to be used for purposes other than those specified.

The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose.

For Health and Safety information, please refer to the material Safety Data Sheet, also available at: [www.maxmeyer.com](http://www.maxmeyer.com)

For further information please contact:

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